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## TECHNICAL DATA SHEET

Rev.2202

### O-1304

**O-1304** is 100% C5 Aliphatic hydrocarbon resin. It's a general type C5 resin with narrow molecular weight distribution, designed for hot melt pressure sensitive adhesive (HMPSA) and hot melt adhesive(HMA).

The major usages of O-1304 are tackify a variety of adhesive polymers including SIS Block Polymers, EVA, natural rubber, synthetic polyisoprene, polyisobutylene, butyl rubber.

### SPECIFICATIONS

Softening Point (Ring & Ball, °C)	97 – 105	ASTM E28
Initial Color (Yellow Index )	35 Max	ASTM D 6166
(Ga)	4.0 Max	ASTM D 6166
Melt Viscosity BRF, @200°C, cps	200 Max	ASTM D 3236

### TYPICAL PROPERTIES

Softening Point (Ring & Ball, °C)	99	ASTM E28
Initial Color (Yellow Index )	24	ASTM D 6166
(Ga)	3.0	ASTM D 6166
Melt Viscosity BRF, @200°C, cps	110	ASTM D3236
Molecular Weight (G.P.C, Mn)	1,200	
(G.P.C, Mw)	1,900	
D	1.6	

### PACKING

**O-1304** is available both in 25Kg multi-ply paper bags and 500kg bags.

### STORAGE

**O-1304** should be stored in cool ventilated dry place. Recommended temperature no exceeding 40°C.

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